

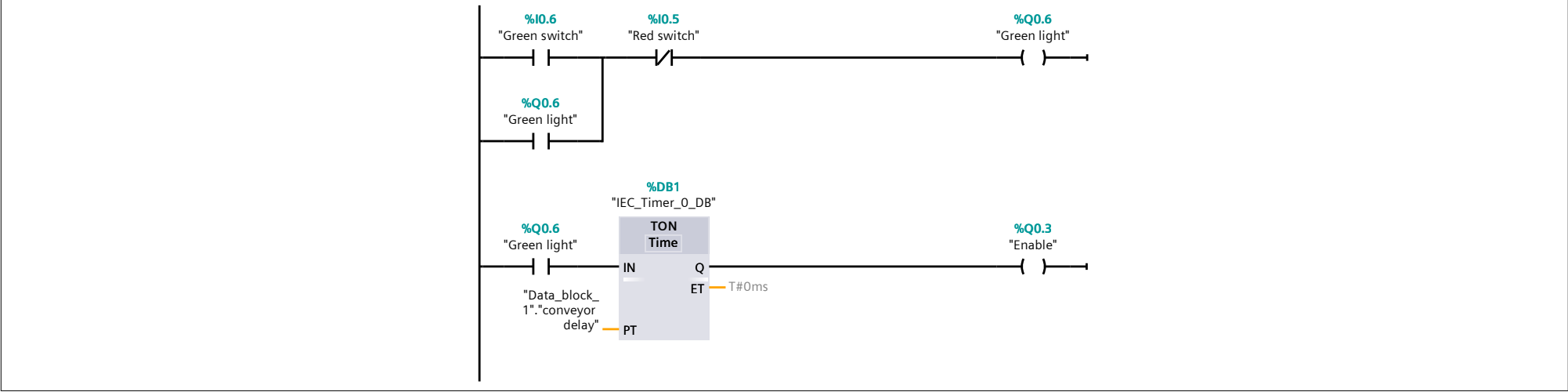
convyor3- 10 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

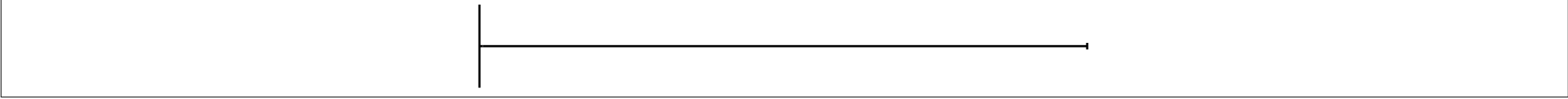
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Main							
Name		Data type	Default value		Comment		
Temp							
Constant							

Network 1:

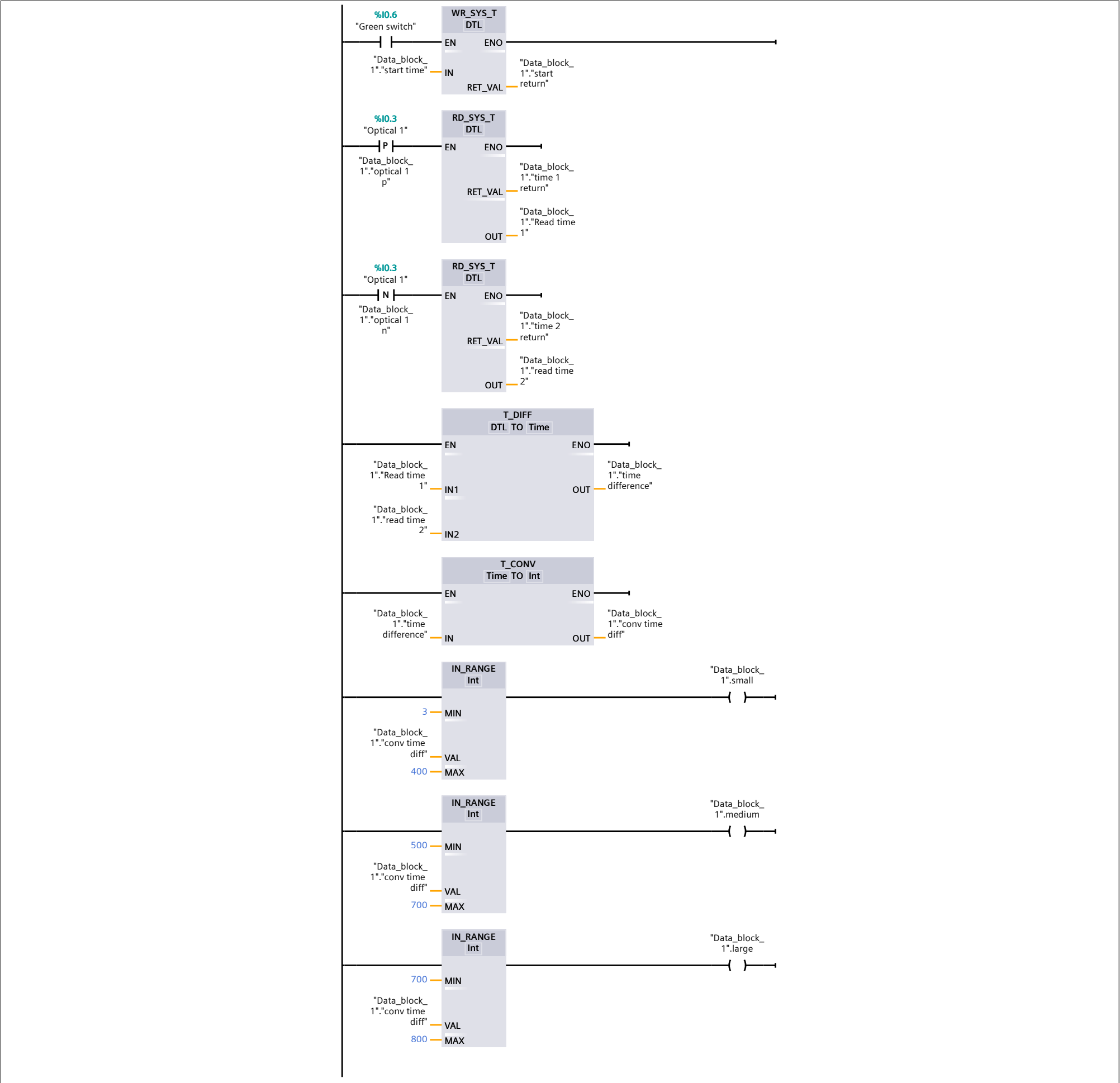
By: Buthaina



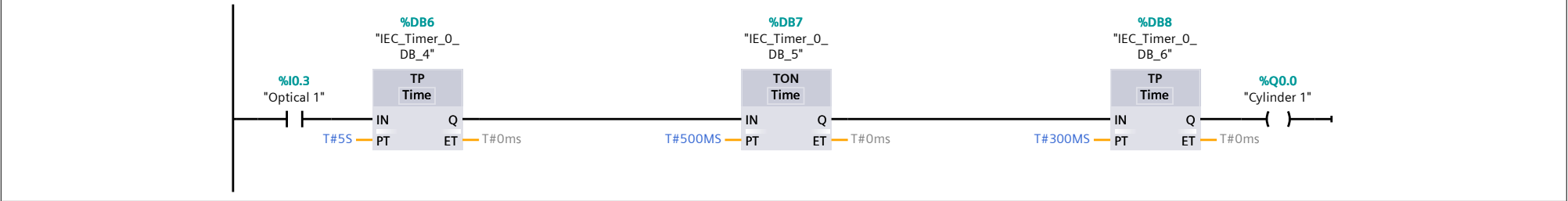
Network 2:



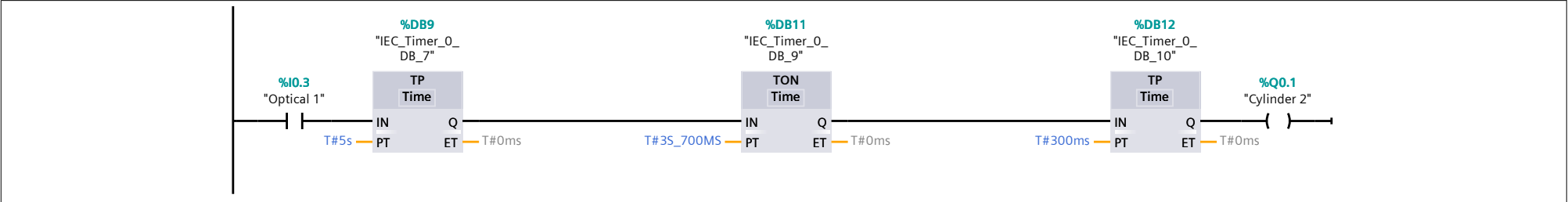
Network 3:



Network 4:



Network 5:



Network 6:

